



40075 km is the measurement of the Earth's circumference. This was our starting point for creating a natural leather with unique features.

Leather 40075 represents our relentless pursuit of excellence, our passion for preserving the essence of the leather and our commitment to protecting the planet while continuing to do what we like best. A leather with superior features and a fully certified natural tanning process in all phases: from procurement of the raw material right up to the finished product.

Leather 40075 is the evolution of vegetable tanning both in terms of the environment and its versatility and performance. Are you ready to change? Sustainable product by definition: Leather

A process as old as mankind: tanning with vegetable extracts

This unique manufacturing process combines tradition, innovation and sustainability

With the warranty of an accredited registered body



THE INCAS COMPANY

1



INIZIATIVE CONCIARIE ASSOCIATE

The **Leather 40075** process was created at a unique, high-tech production company, basing its development on respect for people and the environment.

INCAS

The first tanning company in Europe to receive EMAS Registration. The first tannery in Italy to obtain ICEC Sustainability Certification in 2014. In accordance with the UNIC Code of Conduct and Social Accountability

since 2012.



Leather 40075 is created based on the studies and results achieved with the Hi Co Process (High-Contents), a certified Incas process for the production of metal-free r

Incas process for the production of metal-free natural leathers. The first and only certified process in Italy by the ICEC back in 2007!



LEATHER 40075 LINE PRODUCTS

The **LEATHER 40075** process involves full-cycle leather processing with **metal-free organic tanning***.

This manufacturing process is used to make the following leathers:

VEAL CALF

BUFFALO

from the AQUA and TERRA

lines intended for:

FOOTWEAR

LEATHER GOODS

GARNMENTS

Items intended for the production of high-quality products appreciated by the biggest brands around the world.

*IMPORTANT Metal free leather as defined by the European standard EN 15987 "Leather-Terminology-Key definitions for the leather trade".







DISTINCTIVE FEATURES OF THE PROCESS

METAL-FREE ORGANIC TANNING: EN 15987 "LEATHER-TERMINOLOGY-KEY DEFINITIONS FOR THE LEATHER TRADE"

(Tanning Metals Cr, Al, Ti, Zr, Fe less than or equal to 0.1%)

All the wet and finishing processing phases are carried out with products and procedures in order to ensure compliance with the "metal-free" definition: tanning is performed with synthetic and natural tanning agents, whose total tanning metal content (Cr, Al, Ti, Zr, Fe) is less than or equal to 0.1% according to the provisions of European standard EN155987 "Leather-terminology-Key definitions for the leather trade".

WE RECOVER OUR HIDES FROM THE FOOD CHAIN - ETHICAL CLAIM

INCAS has officially adopted the ethical claim "We recover our hides from the food chain", granted by the ICEC according to the ICEC TS 733 document.

This certification can be applied to a special system of products (finished and semi-finished leathers) made from raw materials with verified traceability: the purpose is to make it verifiable, through ICEC controls, that the raw hide is a by-product of the food chain and is therefore a recovered product.

ORIGIN MARKING OF FINISHED LEATHERS:

Our leathers are entirely produced in Italy with the certified origin marking "Leather from Italy FULL CYCLE" in accordance with standard UNI EN 16484.

ENVIRONMENTAL FEATURES OF THE PROCESS:

- a 53.7% saving of water in the liming process
- a 32.5% saving of sodium sulphide in the liming process
- leather produced in factories certified both under ISO 14001 and EMAS Registration
- when procuring vegetable tannins, priority is given to tannins from FSC-certified timber (Forest Stewardship Council) for proper forest management.
- 100% of electricity used from renewable sources
- Obtaining EMAS certification, with which the company sets its goals for continuous improvement
- In accordance with international standard ISO14001, INCAS has an active environmental management system integrated with the ISO14001 management system and compliant with European Regulation No. 12221/2009 (EMAS).



CERTIFICATIONS

The certifications obtained over the years demonstrate INCAS' commitment to integrity, legality, sustainability, and social responsibility, as well as the high level of professionalism applied to its production processes.

INCAS management system is integrated for quality, safety, and environment and is certified by a third-party organization according to ISO standards 9001, 45001, and 14001.

The 1st tanning company in Italy to have obtained I.CE.C. Sustainability Certification

The 1st tanning company in Europe to have obtained EMAS Registration



000C

Quality Management System UNI EN ISO 9001:2015 CERT-086-2000-QMS-ICEC



Environmental Management System UNI EN ISO 14001:2015 CERT-048-2006-EMA-ICEC



Code of Conduct UNIC SOCIAL ACCOUNTABILITY ATTESTATO ICE N° 002



EMAS IT-000648



Product Certification Product Certification DENOMINAZIONE DI ORIGINE (Leather from Italy FULL CYCLE) CERT-018-2008-MDO-ICEC



Process Certification "PARMA-PARMA DOC" LEATHER 40075 CERT-051-2007-PDT-ICEC CERT-001-2007-PCS-ICEC



Raw Material Traceability ICEC TS-SC410 ICEC TS-PC412

"RECUPERIAMO LE NOSTRE PELLI DALLA **FILIERA** ALIMENTARE"

Ethical Slogan ICEC TS733 CERT-005-2021-LEATHER CLAIM



ICEC

Sustainability

Energy CERTIFICATE OF GREEN EXCELLENCE

Social Responsibility Management System SA 8000:2014

ICEC

Health and Safety Management System

UNI EN ISO 45001:2018

CERT-022-2021HSMS-ICEC



Energy

BH002

ECO₂L-calculation tool



Level 1

Product Certification BIODEGRADABLE LEATHER







ICEC **Product Certification** "GROUP ALFA AQUA"

UNI 11427:2022



LEATHER GOLD CON039 Leather Working Group LWG GOLD RATED

CON039

LEATHER

WORKING GROUP

FINISHED LEATHERS MARKING OF ORIGIN

All manufacturing processes are carried out in Italy within the INCAS factory, in order to receive the certification of the **Leather from Italy FULL CYCLE** origin marking, pursuant to the EN 16484 standard.



United States

Product Certification DENOMINAZIONE DI ORIGINE (Leather from Italy FULL CYCLE) CERT-018-2008-MDO-ICEC



+39 0571 48 64 11 - www.iniziativeconciarieassociate.it